Correlation matrices between ISO 9001:2008 and ISO 9001:2015

	ISO 9001:2015		ISO 9001:2008
1	Scope	1	Scope
		1.1	General
4	Context of the organization	4	Quality management system
4.1	Understanding the organization and its	4	Quality management system
	context	5.6	Management review
4.2	Understanding the needs and	4	Quality management system
	expectations of interested parties	5.6	Management review
4.3	Determining the scope of the quality	1.2	Application
	management system		Quality manual
4.4	Quality management system and its	4	Quality management system
	processes	4.1	General requirements
5	Leadership	5	Management responsibility
5.1	Leadership and commitment	5.1	Management commitment
5.1.1	General	5.1	Management commitment
5.1.2	Customer focus	5.2	Customer focus
5.2	Policy	5.3	Quality policy
	Establishing the Quality Policy	5.3	Quality policy
5.2.2	Communicating the Quality Policy	5.3	Quality policy
5.3	Organizational roles, responsibilities and	5.5.1	Responsibility and authority
	authorities		Management representative
		5.4.2	Quality management system planning
6	Planning	5.4.2	Quality management system planning
6.1	Actions to address risks and		Quality management system planning
	opportunities		Preventive action
6.2	Quality objectives and planning to	5.4.1	Quality objectives
()	achieve them	F 4 2	O
6.3	Planning of changes		Quality management system planning
7	Support	6	Resource management
7.1	Resources	6	Resource management
7.1.1	General	6.1	Provision of resources
7.1.2	People	6.1	Provision of resources
7.1.3	Infrastructure	6.3	Infrastructure
7.1.4	Environment for the operation of	6.4	Work environment
	processes		
7.1.5	Monitoring and measuring resources	7.6	Control of monitoring and measuring
715	1 Conoral	7.0	equipment
/.1.5.	1 General	7.6	Control of monitoring and measuring equipment
7.1.5.	2 Measurement traceability	7.6	Control of monitoring and measuring
	, and the second		equipment
716	Organizational knowledge	No ea	quivalent clause

7.2	Competence		General
			Competence, training and awareness
7.3	Awareness		Competence, training and awareness
7.4	Communication		Internal communication
7.5	Documented information	4.2	Documentation requirements
	General	4.2.1	
7.5.2	Creating and updating		Control of documents
			Control of records
7.5.3	Control of documented Information		Control of documents
_	0 1		Control of records
8	Operation	7	Product realization
8.1	Operational planning and control	7.1	Planning of product realization
8.2	Requirements for products and services	7.2	Customer-related processes
	Customer communication		Customer communication
	Determination of requirements for products and services		Determination of requirements related to the product
8.2.3	Review of the requirements for products	7.2.2	Review of requirements related to the
	and services		product
8.2.4	Changes to requirements for products	7.2.2	Review of requirements related to the
	and services		product
8.3	Design and development of products and services	7.3De	esign and development
8.3.1	General	7.3.1	Design and development planning
8.3.2	Design and development planning	7.3.1	Design and development planning
	Design and development inputs		Design and development inputs
	Design and development controls		Design and development review
		7.3.5	Design and development verification
			Design and development validation
8.3.5	Design and development outputs		Design and development outputs
8.3.6	Design and development changes		Control of design and development
		chang	ges
8.4	Control of externally provided processes,		Purchasing process
	products and services		
8.4.1	General	4.1	General requirements
		7.4.1	Purchasing process
8.4.2	Type and extent of control	7.4.1	Purchasing process
			Verification of purchased product
8.4.3	Information for external providers		Purchasing information
	<u>-</u>		Verification of purchased product
8.5	Production and service provision	7.5	Production and service provision
8.5.1	Control of production and service	7.5.1	Control of production and service
	provision		provision
		7.5.2	Validation of processes for production and service provision
8.5.2	Identification and traceability	7.5.3	Identification and traceability
	Property belonging to customers or		Customer property
	external providers		- r -r y
8.5.4	Preservation	7.5.5	Preservation of product
	Post-delivery activities		Control of production and service
	1 550 don't of don't life	, 1011	provision
<u> </u>		1	p10101011

8.5.6 Control of changes	7.3.7 Control of Design and Development
	Changes

8.6	Release of products and services	7.4.3 Verification of purchased product
	•	8.2.4 Monitoring and measurement of product
8.7	Control of nonconforming outputs	8.3 Control of nonconforming product
9	Performance evaluation	8 Measurement, analysis and
		improvement
9.1	Monitoring, measurement, analysis and evaluation	8 Measurement, analysis and improvement
9.1.1	General	8.1 General
		8.2.3 Monitoring and Measurement Processes
9.1.2	Customer satisfaction	8.2.1 Customer satisfaction
9.1.3	Analysis and evaluation	8.4 Analysis of data
9.2	Internal audit	8.2.2 Internal audit
9.3	Management review	5.6 Management review
9.3.1	General	5.6.1 General
9.3.2	Management review input	5.6.2 Review input
9.3.3	Management review output	5.6.3 Review output
10	Improvement	8.5 Improvement
10.1	General	8.5.1 Continual improvement
10.2	Nonconformity and corrective action	8.3 Control of nonconforming product
		8.5.2 Corrective action
10.3	Continual Improvement	8.5.1 Continual improvement
		8.5.3 Preventive action

ISO 9001:2008 to ISO 9001:2015

Correlation Matrix

1 Scope 1.1 General 1 Scope 1.2 Application 4.3 Determining the scope of the quality management system 4 Quality management system 4 Context of the organization 4.1 Understanding the organization and its context 4.2 Understanding the needs and expectations of interested parties 4.4 Quality management system and its processes 4.4 Quality management system and its processes 8.4 Control of externally provided processes, products and services 4.2 Documentation requirements 7.5 Documented information 4.2.1 General 7.5.1 General 4.2.2 Quality manual 4.3 Determining the scope of the quality management system 4.2.2 Quality manual 4.3 Determining the scope of the quality management system and its Processes 4.2.3 Control of documents 7.5.1 General 4.2.3 Control of documents 7.5.2 Creating and updating 7.5.3 Control of documented Information 4.2.4 Control of records 7.5.2 Creating and updating 7.5.3 Con		ISO 9001:2008		ISO 9001:2015
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5.1.1 General 5.2 Customer focus 5.1.2 Customer focus				
5.2 Customer focus 5.1.2 Customer focus	5.1	Management commitment		
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E				
5.3 Quality policy 5.2 Policy 5.3 Testablishing the Quality policy	5.3	Quality policy		
5.2.1 Establishing the Quality policy 5.2.2 Communicating the Quality policy				
5.4 Planning 6 Planning	54	Planning		
5.4.1 Quality objectives 6.2 Quality objectives and planning to achieve		<u>e</u>		ŭ
them	J.T.1	Quality objectives	0.2	
5.4.2 Quality management system planning 5.3 Organizational roles, responsibilities and	5.4.2	Ouality management system planning	5.3	
authorities		C ,		
6 Planning			6	Planning
6.1 Actions to address risks and opportunities				S
6.3 Planning of changes			6.3	Planning of changes
5.5 Responsibility, authority and 5 Leadership	5.5	Responsibility, authority and	5	Leadership
communication		communication		

5.5.1	Responsibility and authority	5.3	Organizational roles, responsibilities and authorities
5.5.2	Management representative	5.3	Organizational roles, responsibilities and authorities
5.5.3	Internal communication	7.4	Communication
5.6	Management review	4	Quality management system
		4.1	Understanding the organization and its
			context
		4.2	Understanding the needs and expectations
			of interested parties
		9.3	Management review
5.6.1	General	9.3.1	General
	Review input		Management review input
5.6.3	Review output	9.3.3	Management review output
6	Resource management	7	Support
		7.1	Resources
6.1	Provision of resources		General
		7.1.2	People
	Human resources	7.2	Competence
6.2.1	General	7.2	Competence
6.2.2	Competence, training and awareness	7.2	Competence
		7.3	Awareness
	Infrastructure		Infrastructure
6.4	Work environment	7.1.4	Environment for the operation of
			processes
	Product realization	8	Operation
	Planning of product realization	8.1	Operational planning and control
	Customer-related processes	8.2	Requirements for products and services
	Determination of requirements related to	8.2.2	Determination of requirements for
	the product		products and services
	Review of requirements related to the	8.2.3	Review of the requirements for products
	product	024	and services
		8.2.4	Changes to requirements for products and services
7.2.3	Customer communication	8.2.1	Customer communication
7.3	Design and development	8.3	Design and development of products and
			services
7.3.1	Design and development planning		General
			Design and development planning
	Design and development inputs		Design and development Inputs
	Design and development outputs		Design and development outputs
	Design and development review		Design and development controls
7.3.5	Design and development verification	834	Design and development controls
	-		
	Design and development validation	8.3.4	Design and development controls
	Design and development validation Control of design and development	8.3.4 8.3.6	

7.4	Durchaging	0.4	Control of outernally provided processes
7.4	Purchasing	0.4	Control of externally provided processes,

		products and services
7.4.1 Pu	rchasing process	8.4 Control of externally provided processes,
	9 F - 2 - 2 - 2	products and services
		8.4.1 General
		8.4.2 Type and extent of control
7.4.2 Pu	rchasing information	8.4.3 Information for external providers
	rification of purchased product	8.4.2 Type and extent of control
	P	8.4.3 Information for external providers
		8.6 Release of products and services
7.5 Pr	oduction and service provision	8.5 Production and service provision
	ntrol of production and service	8.5.1 Control of production and service
	ovision	provision
•		8.5.5 Post-delivery activities
7.5.2 Val	lidation of processes for production and	8.5.1 Control of production and service
sei	rvice provision	provision
7.5.3 Ide	entification and traceability	8.5.2 Identification and traceability
7.5.4 Cu	stomer property	8.5.3 Property belonging to customers or
		external providers
	eservation of product	8.5.4 Preservation
	ontrol of monitoring and measuring	7.1.5 Monitoring and measuring resources
eq	uipment	7.1.5.1 General
		7.1.5.2 Measurement traceability
8 Measurement, analysis and		9 Performance evaluation
improve	ement	9.1 Monitoring, measurement, analysis and evaluation
8.1 Ge	eneral	9.1.1 General
8.2 Mo	onitoring and measurement	9.1 Monitoring, measurement, analysis and
		evaluation
8.2.1 Cu	stomer satisfaction	9.1.2 Customer satisfaction
8.2.2 Int	ternal audit	9.2 Internal audit
8.2.3 Mo	onitoring and measurement of	9.1.1 General
processe		
	onitoring and measurement of product	8.6 Release of products and services
8.3 Co	ontrol of nonconforming product	8.7 Control of nonconforming outputs
		10.2 Nonconformity and corrective action
	nalysis of data	9.1.3 Analysis and evaluation
	provement	10 Improvement
8.5.1 Co	ntinual improvement	10.1 General
0 - 0		10.3 Continual Improvement
	rrective action	10.2 Nonconformity and corrective action
8.5.3 Pre	eventive action	6.1 Actions to address risks and opportunities (see 6.1.1, 6.1.2)
		10.3 Continual Improvement